

H-650 FLASH-BUTT

WELDER



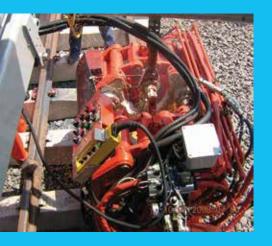
H-650 FLASH-BUTT WELDER

BENEFITS

- High mobility & ease of operation
- Welds all rail types
- Integral automatic shearing system
- Replaceable electrode inserts lowers cost of operation
- Welding of long strings of rail (up to 400 meters)

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SPECIFICATIONS

Rated Voltage: 400 VAC Nominal

Rated Primary Current (50% Duty Cycle): 455 Amp

Rated Welding Current (50% Duty Cycle): 30,000 Amp

Rated Power (50% Duty Cycle): 182 kVA

Rated Hydraulic System Working Pressure: 138 bar (2000 PSI)

Rated Upset Force: 650 kN (65 Tonne) Rated Clamp Force: 1970 kN (197 Tonne)

Mass: 2950 kg (6500 lbs)

Overall Dimensions (Depth x Height x Width): 1000 x 1060 x 1540 mm

